

LOW TEMPERATURE CATALYSTS MODIFIED BY F⁻ FOR THE OXIDATIVE COUPLING OF METHANE

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FB, FC and FD, FE catalysts were prepared from 2g LaF₃ with 0.88g, 0.43g CeO₂ and 1.3g, 0.66g ThO₂ respectively. Coupling reactions were carried out in a fixed bed quartz reactor. The reaction conditions were as follows: 0.2ml catalyst loading; methane/oxygen ratio=3, no inert gas; feed flow rate=50ml/min. The catalysts were characterized by XRD, XPS, ESR, Raman and TPD.

CeO₂ is a total oxidation catalyst for the oxidative coupling of methane (OCM). ThO₂ and LaF₃ are inactive for OCM under 650°C. After being modified by the addition of LaF₃, they could convert CH₄ to C₂ hydrocarbons selectively at 480-550°C. C₂ yields of 14.7%, 13.4% with C₂ selectivity of 52.1%, 55.4% were achieved on FB, FC catalysts at 500°C, respectively. FD and FE catalysts gave C₂ yields of 11.6% and 14.0% with C₂ selectivity of 40.8% and 45.1% at 500°C, respectively.

XRD measurements show that FB, FC catalysts consisted of LaF₃, CeO₂ and tetragonal LaOF phase; FD, FE catalysts consisted of ThO₂, tetragonal LaOF and LaF₃. These results indicate O²⁻ in CeO₂ and ThO₂ exchanged with F⁻ in LaF₃ in some way. The new tetragonal LaOF phase is a superstructure of fluorite, which may be favorable to activating CH₄ at low temperature.

Results from XPS show that only O²⁻ peaks were observed on the surface of CeO₂ and ThO₂, however, three peaks were observed on the surface of FB and FD, which may be assigned to O²⁻, O⁻ (or O₂⁻) and O₂⁻ species. Raman spectra indicate that no peak was observed on the surface of no oxygen adsorbed ThO₂, LaF₃, FB and FC. After being adsorbed with oxygen, some peaks attributed to O₂⁻ or O₂ⁿ⁻ (1<n<2) were observed on the surface of FB and FC. Peaks attributed to O₂ⁿ⁻, O₂⁻, O₂ⁿ⁻ (1<n<2), O₂^{δ-} (0<δ<1) were observed on the surface of FD, FE either with or without adsorbed oxygen, but the peaks with oxygen adsorbed were stronger than those without adsorbed oxygen. There was no peak of ESR on FB and FC without adsorbed oxygen. Correspondingly, the peaks attributed to O⁻ or O₂⁻ were observed on FB and FC adsorbed with oxygen. No peak of ESR was observed on FD and FE, which may be resulted from the coupling of higher surface concentration oxygen species. TPD spectra of FB gave O₂⁻ peak, but FC gave a weak O₂ⁿ⁻ peak besides the O₂⁻ peak. Three peaks attributed to O₂⁻, O₂ⁿ⁻ and O₂^{δ-} (or O²⁻) were observed on the TPD spectra of FD.

On the whole, the results obtained from the various spectra are the same. O₂⁻ and few O₂ⁿ⁻ are main active oxygen species on the surface of FB and FC. Besides O₂⁻, O₂ⁿ⁻ and O⁻, the oxygen species such as O₂ⁿ⁻ (1<n<2) and O₂^{δ-} (0<δ<1) may be also the active oxygen species over FD and FE. The existence of these active oxygen species might be favorable to the activation of CH₄ at low temperature.